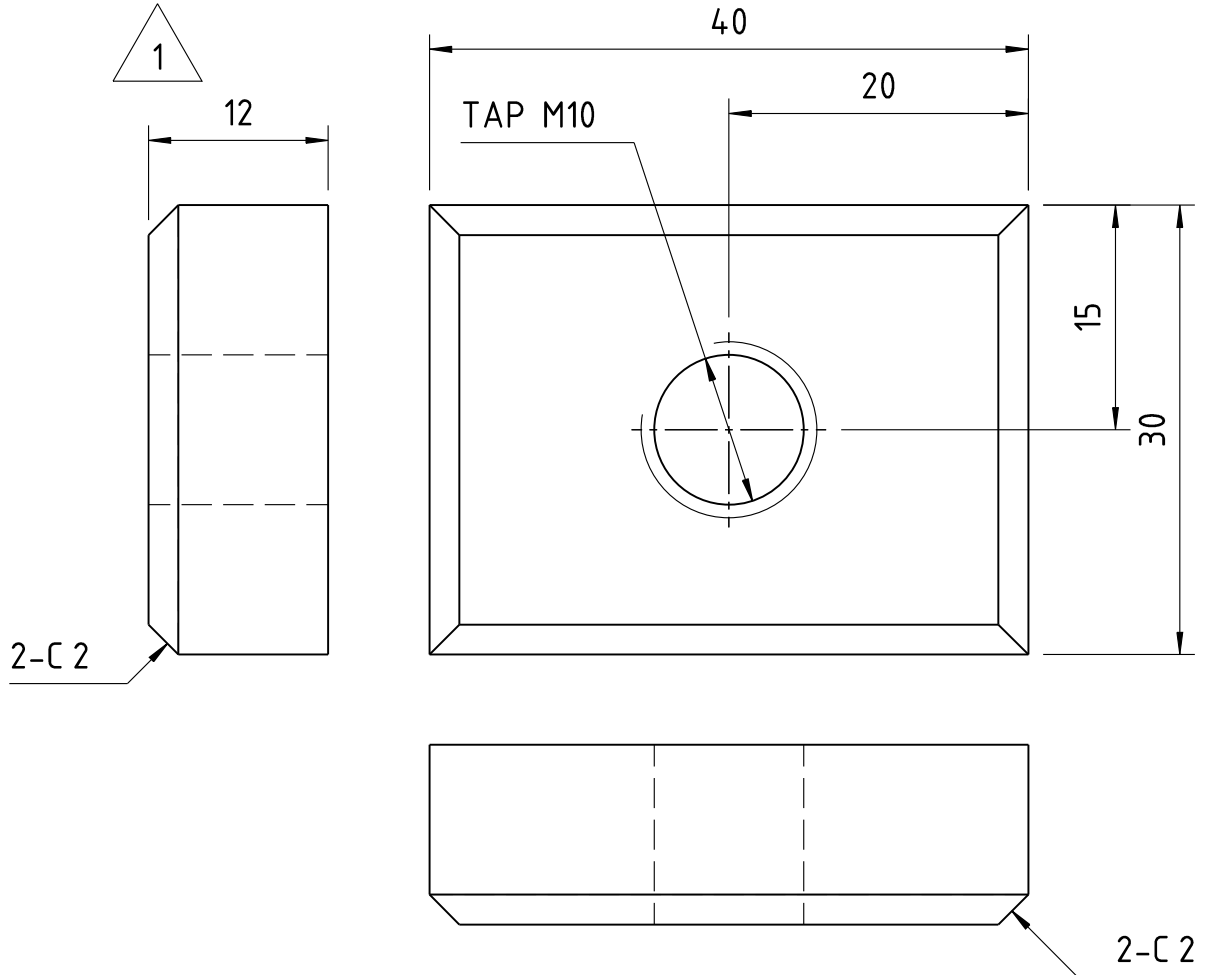





MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	MOCKUP/PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UN CONTROLLED COPY



NOTE:-

1. MANUFACTURE PART AS PER GR/TD/3535
2. REMOVE ALL SHARP EDGES AND BURRS

N6	0.8		---				40X30X12THK						
N7	1.6		SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)
N8	3.2							PRODUCT	MUMBAI METRO CARS L2 & L7				
N9	6.3							REF DRG					
N10	12.5							MATERIAL	AISI 304 L				
N11	25							HEAT TREAT.	APPD	BMT	23.04.2019		
N12	50							SURFACE TREAT.	REVD	BN	22.04.2019		
								TITLE	CHKD	PS	20.04.2019		
								CAB NUT SQUARE	DRWN	SPS	17.04.2019		
									SCALE		SHEET	Wt.	
									2:1		1 OF 1	0.1kg	
GRADE No.	VALUE	SYMBOL	1) THICKNESS CHANGED FROM 14mm TO 12mm ECN NO: 52510027					DRG No.			ALT		
SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 Beml BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>			525-64160			
										